



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001035

D350-607-511
Job Sheet 171489



Part No: D350-607-511

Job Qty: 6 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 2 0 2018
140	Packaging	6 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-3		
150	QC	6 pcs	2/9/18	2/9/18	0.00	0.00	QC4		
155	DC	6 pcs	2/9/18	2/9/18	0.00	0.00	DC		
160	Packaging	6 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-1		
170	QC21-FG	6 Ea	2/9/18	2/9/18	0.00	0.00	QC21		

Part Op Descriptions: 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

FEB 2 6 2018

Fg 129

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	120 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	24 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	12 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	48 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	12 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	6 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, Crusstube, 3"	48 Ea (8 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	6 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	12 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	12 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	144 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	12 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	240 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	24 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	6 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	6 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	6 Ea (1 ea)	90-Start up Operation	



Container No: S043948



Part: D350-607-511

Job No: 171489

Serial No/Batch: S043948

Revision: D350-607-3

Inspector:

Dart Aerospace Ltd.
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Date: 02/20/19



Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	120	614	0
	AN4-42A	24	61	0
	AN6-13A	12	29	0
	D3501-1	48	176	0
	D3910-3	12	53	0
	D3910-5	6	21	0
	D3910-7	6	35	0
	D3984-030	48	109	0
	D4085-3	6	37	0
	D4148-041	6	17	0
	D4149-041	6	17	0
	D4713-1	6	7	0
	D4775-041	12	20	0
	D4776-3	12	28	0
	MS21042L4	144	1,437	0
	MS21042L6	12	590	0
	MS3367-5-0	6	29	0
	NAS1149F0432P	240	1,448	0
	NAS1149F0663P	24	72	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Master Unit 001035

Tel (613) 632-5200

Containers on Master Unit 001035				
Serial No	Part No	Customer Part No	Status	Quantity
S043938	AN4-14A		Allocated	120
S043931	AN4-42A		Allocated	24
S043930	AN6-13A		Allocated	12
S043929	D3501-1		Allocated	48
S043913	D3910-3		Allocated	12
S043907	D3910-5		Allocated	6
S043882	D3910-7		Allocated	6
S014811	D3984-030	D3984-030	Allocated	6
S043877	D3984-030	D3984-030	Allocated	42
S043935	D4085-3	D4085-3	Allocated	6
S043220	D4148-041		Allocated	6
S043842	D4149-041		Allocated	6
S043828	D4775-041		Allocated	12
S043826	D4776-3		Allocated	12
S043823	MS21042L4	MS21042L4	Allocated	144
S043814	MS21042L6		Allocated	12
S043801	MS3367-5-0		Allocated	6
S024445	NAS1149F0432P	NAS1149F0432P	Allocated	89
S043789	NAS1149F0432P	NAS1149F0432P	Allocated	151
S043774	NAS1149F0663P		Allocated	24

D4713-1 5029945x1

5044325 x5

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Description: QUICK RELEASE BASKET MOUNTING

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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